





# ROTATIONAL MOLDING SOLUTIONS

# MONO-COAT® TRANSFORMS ROTATIONAL MOLDING

Manufacturers of children's playhouses, gasoline storage tanks and other products made using

rotational molding will experience undeniable efficiency and quality improvements using

Mono-Coat® products. Specially formulated Mono-Coat® release agents and

molding process aids provide a distinct competitive advantage by delivering

great looking, cost efficient products. Mono-Coat® is a secret weapon

manufacturers can leverage for delivering flawless finish,

while increasing productivity and consistency
in their operations.

### **MOLDING PROCESS AIDS**

- Mold cleaners
   Mold primers
   Rust preventatives
  - Anti-static agents to reduce pigmentation swirls
  - Flow Promoter for improved cosmetics around parting lines, lettering, threads and inserts

#### **RELEASE AGENTS THAT ARE:**

- Solvent-based or water-based
- Ready-to-use or concentrate
- Semi-permanent or for one-time use

# MONO-COAT® PRODUCTS BOOST OPERATIONS FOR COMPETITIVE ADVANTAGE

- Safe and easy to use
- Reduce abrasion
- Stable at high temperatures
- Provide excellent durability
- Minimal transfer onto the molded part
- Formulated to work with a wide range of polymers, including XLPE, HDPE, MDPE, LDPE and LLDPE
- Provide excellent release from multiple tooling surfaces, including stainless steel, steel and aluminum



Rotomolded parts come in all shapes and sizes, placing considerable demands on release agents to work perfectly under a variety of conditions.

Based on Chem-Trend's many years of experience at our customers' facilities, we know how to optimize your molding operation. Our release agents and processing aids for rotational molding products come with access to a worldwide network of industry professionals committed to developing the right solutions and providing excellent individualized support.

### MONO-COAT® PRODUCTS DELIVER SOLUTIONS

Mono-Coat® products provide value-adding solutions that improve manufacturing operations:

- Minimize pre-release: Innovative Mono-Coat® products allow plastic material to stay in contact with the mold longer so parts retain their correct shape.
- Easy release around flanges and vent-tubes:
   Purposely formulated Mono-Coat® release agents for the flange and vent-tube help plastic form perfectly, providing

flange and vent-tube help plastic form perfectly, providing an extremely smooth finish.

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be removed.

Double-skin parts: Specially developed Mono-Coat® release agents ensure that the mold's core can easily

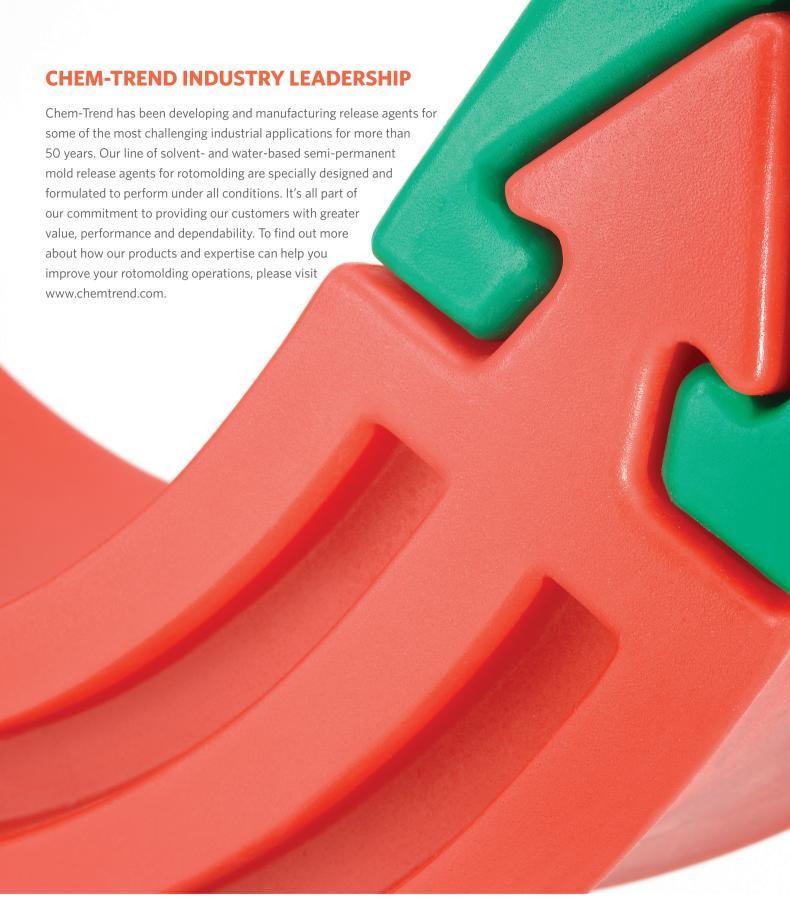
- Optimize surface: Mono-Coat® anti-static coating applied before every molding dissipates electrical charges and eliminates pigment swirls.
- Improve gloss level: Mono-Coat® primer provides parts with a high-gloss finish, reducing or eliminating flame-polishing.

### GAIN PROCESS EFFICIENCIES, LOWER COSTS

Rotomolders will experience an appreciable benefit using Mono-Coat® release agents and mold processing aids:

- Improve overall productivity, throughput and efficiency.
- Protect the surface of the mold from costly damage and extend tool life.
- Encourage the part to remain in contact with the mold wall during the cooling cycle until the molding has reached the right level of structural rigidity to be released.
- Allow for clean, quick and even part release.
- Reduce scrap.
- Maximize quality and external appearance.
- Prevent surface abrasions and discoloration.
- Minimize downtime caused by parts stuck in molds.
- Provide for consistent performance.
- Provide excellent dimensional control and less shrinkage.







Release Innovation™

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